

## ROLLING PROGRAMME

25 January 2021

Weekly production schedule – Hot Mill 1 & Hot Mill 2

W/C	15-Feb	22-Feb	01-Mar	08-Mar	15-Mar	22-Mar	29-Mar	05-Apr	12-Apr	19-Apr	26-Apr	03-May
HM2	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow
HM1	Red	Red	Red	Red	Red	Red	Red	Red	Red	Red	Red	Red

FLAT BARS – to S235JR, S275JR, S355JR/J0/J2, Boron Steels, Carbon Steels, Spring Steels, etc.

WIDTH mm	THICKNESS mm								
	2	3	4	5	6	8	10	12	15
10	Yellow	Yellow	Yellow	Yellow	Yellow				
12	Yellow	Yellow	Yellow	Yellow	Yellow				
13	Yellow	Yellow	Yellow	Yellow	Yellow				
15	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow			
16	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow		
20	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	
25	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow
30		Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow
35		Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow
40		Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow
45		Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow
50		Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow
55		Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow
60		Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow
65		Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow
70		Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow
75		Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow
80		Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow	Yellow

Convex flats, half rounds, HespernStahl and other special profiles available on request.

### SALES CONTACTS:

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